

Date: Wednesday, 3/14/2007 12:25:03 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING PLATE (204 STEP)		
Job Number	: 31186					
Estimate Number	: 11846					
P.O. Number	: N/A		Part Number	: D2349		
This Issue	: 3/14/2007	S.O. No. : N/A	Drawing Number	: D2349 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: N/A		Material	: N/A		
Written By			Due Date	: 3/21/2007 Qty: 4 Um: Each		
Checked & Approved By						
Comment	: Est. C 02.11.26 Reformat; Added template KJ					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S080	6061-T6 .080 Sheet	
		Comment: Qty.: 0.1457 sf(s)/Unit Total : 0.5830 sf(s) 6061-T6 .080 Sheet Material: 6061-T6, 0.080" Thick (M6061T6S.080)	
		Batch: m4894	
2.0	SHEAR	SHEAR	
		Comment: SHEAR Shear blanks as per Dwg D2349 using template D2349T1	
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 Drill hole as per Dwg D2349 using drilling Jig D2349T1 Deburr	
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 12:25:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE (204 STEP)

Job Number: 31186

Part Number: D2349

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST27

C. Boylston/26 (4)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

P. O. H. 4/27

Job Completion



U. S. 4/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

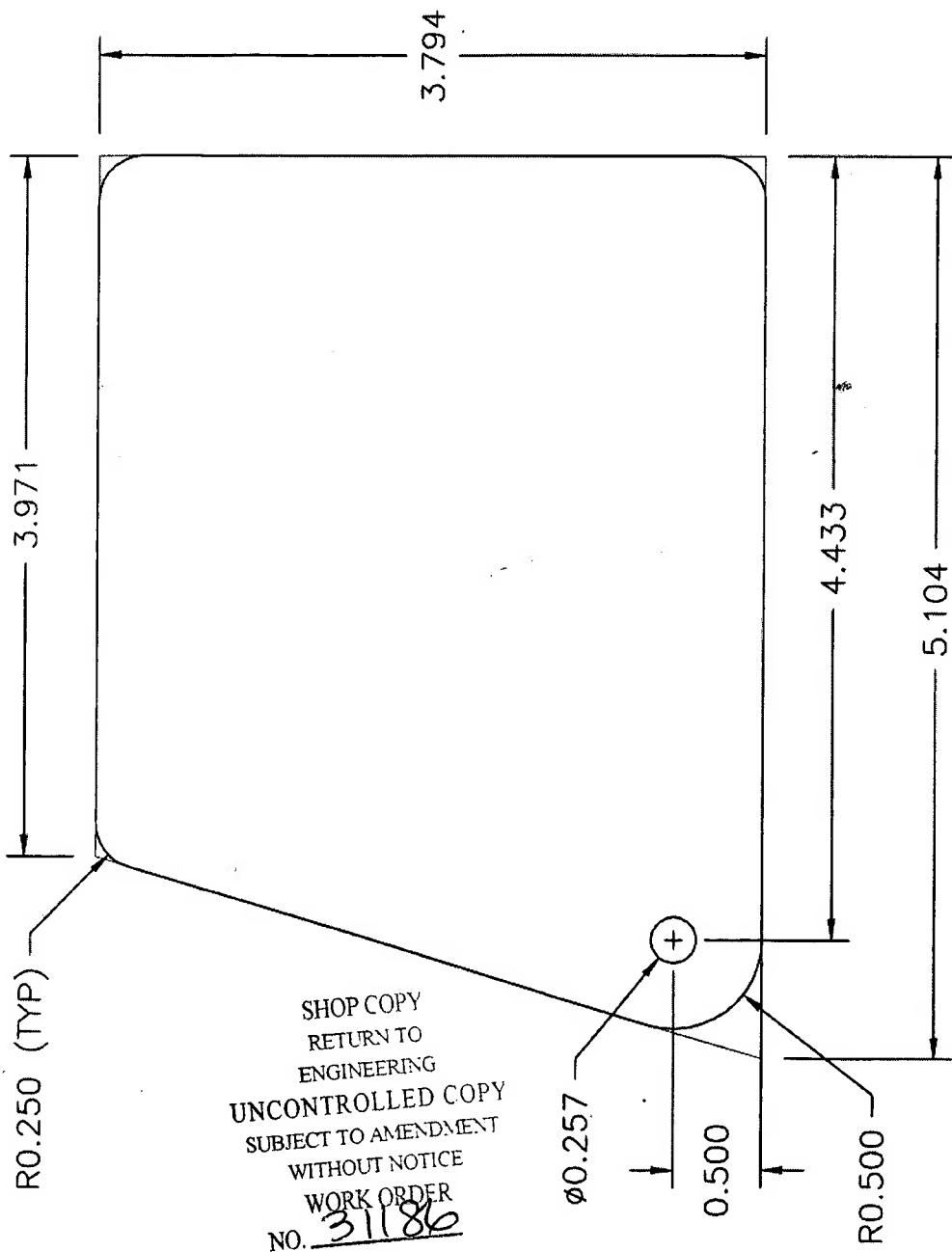
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KG</i>	APPROVED <i>MM</i>	DRAWING NO. D2349	REV. C SHEET 1 OF 1
DATE 99.05.04		TITLE MOUNT PLATE	SCALE 1:1
A	95.11.09	NEW ISSUE	
B	96.04.03	RE-DRAWN	
C	99.05.04	ADDED ACID ETCH AND ALODINE	

RELEASED
09.05.11 KE

MATERIAL: 6061-T6 (QQ-A-250/11) 0.080 THICK
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED